

Current issue date: Expiry date: Certificate identity number: 1 August 2024 31 July 2027 10616213 Original approval(s): ISO 9001 - 29 August 1995

## **Certificate of Approval**

This is to certify that the Management System of:

## Westfälische Drahtindustrie GmbH

7 Wilhelmstraße, 59067 Hamm, Germany

has been approved by LRQA to the following standards:

## ISO 9001:2015

Approval number(s): ISO 9001 - 0018449

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

## The scope of this approval is applicable to:

Production and distribution of:

- cold upsetting, cold forming and cold extrusion wires from case-hardening steels, heat-treatable steels, AFP steels, prehardened steels. As well as unalloyed and medium-alloyed chain steels, tool steels and rolling bearing steels and spring steels. For use as heat-treatable springs, spring steel wires for technical springs, and cushion spring steel wire / profile wires for special applications. - of welding consumables for MAG welding, submerged arc welding, gas welding, and welding consumables for thermal spraying.

- of weiging consumables for MAG weiging, submerged are weiging
  of bright steel cold-rolled flat and profile steels in coils and bars.
- steel strands, aluminum wires and overhead ropes.
- prestressing steel strands and wires.
- of wire strands and special wire ropes of all kinds.
- wire ropes, fibre ropes, slings and hoists.
- bright steel, cold-drawn and/or ground freecutting steel, engineering steel and construction steel grades, as well as special materials.

Faleno

Marta Escudero

Regional Director, Europe

Issued by: LRQA Limited



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Location	Activities	LRG
<b>Westfälische Drahtindustrie GmbH</b> 7 Wilhelmstraße, 59067 Hamm, Germany	ISO 9001:2015 Location Hamm "PC 3 Cold heading and spring steel wire"	LRG
	Production of cold upsetting, cold forming and cold extrusion wires from case-hardening steels, heat-treatable steels, AFP steels, prehardened steels. As well as unalloyed and medium-alloyed chain steels, tool steels and rolling bearing steels and spring steels. For use as heat-treatable springs, spring steel wires for technical springs, and cushion spring steel wire / profile wires for special applications.	LRG
		LRG
Unirope Ltd. Edmonton	ISO 9001:2015	LRG
5613 70 ST NW, Edmonton, AB T6B 3P6, Canada	Location Edmonton "UNIROPE" Manufacturing and distribution of wire ropes, fibre ropes, slings and hoists.	LRG
<b>Unirope Ltd. Mississauga / Canada</b> 3070 Universal Drive, Mississauga, ON L4X 2C8,	ISO 9001:2015 Location Mississauga "UNIROPE"	LRG
Canada	Manufacturing and distribution of wire ropes, fibre ropes, slings and hoists	LRG
<b>Unirope Montreal</b> 555 Rue Gougeon, Montreal, QC H4T 2B4, Canada	<b>ISO 9001:2015</b> Location Montreal "UNIROPE" Manufacturing and distribution of wire ropes, fibre ropes, slings and hoists.	LRG
Westfälische Drahtindustrie GmbH	ISO 9001:2015	LRG
Gradestraße 109 (PC 16), 12347 Berlin, Germany	Location: Berlin "PC 16 Overhead line ropes". Production and distribution of steel strands, aluminum wires and overhead ropes.	LRG
		LRG
		LRG
	UKAS Maaaaemeteri Sistemeteri 0001	LRC
		LRC

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Location	Activities	LRQ
Westfälische Drahtindustrie GmbH Kummerléstraße 1 (PC 15), 14770 Brandenburg, Germany	<b>ISO 9001:2015</b> Location Brandenburg "PC 15 Iron and Steel Wire Production and distribution of iron and cold heading wires.	LRG
Westfälische Drahtindustrie GmbH Am Drahthammer 1 PC 6), 98599 Brotterode, Germany	<b>ISO 9001:2015</b> Location Brtterode "PC 6 cold-rolled flat and profile steels" Production of bright steel cold-rolled flat and profile steels in coils and bars.	LRQ LRQ
Westfälische Drahtindustrie GmbH Weidenstraße 60 (PC 11), 44147 Dortmund, Germany	<b>ISO 9001:2015</b> Location Dortmund "PC 11 Steel-Ropes" Development, production and assembly of wire strands and special wire ropes of all kinds.	LRG
Westfälische Drahtindustrie GmbH Seilerstraße 1-3 (PC 11), 44147 Dortmund, Germany	ISO 9001:2015 Location Dortmund "PC 11 Steel-Ropes" Production and assembly of wire strands and special wire ropes of all kinds.	LRG
Westfälische Drahtindustrie GmbH Wilhelmstraße 7 (PC 4), 59067 Hamm, Germany	<b>ISO 9001:2015</b> Location Hamm "PC 4 Welding wire" Production and distribution of welding consumables for MAG welding, submerged arc welding, gas welding, and welding consumables for thermal spraying.	LRG LRG
Westfälische Drahtindustrie GmbH Wilhelmstraße 7 (PC 5), 59067 Hamm, Germany	<b>ISO 9001:2015</b> Location Hamm "PC 5 Prestressing steel" Production and distribution of prestressing steel strands and wires.	LRG
		LRG
		LRG
	UKAS HARAGEMENT SVITUS 0001	LRC
		LRG



ocation	Activities	LRG
Westfälische Drahtindustrie GmbH Wilhelmstraße 7 (PC 8), 59067 Hamm, Germany	<b>ISO 9001:2015</b> Location Hamm "PC 8 Bright Steel" Production and distribution of bright steel, cold-drawn and/or ground free-cutting steel, engineering steel and construction steel grades, as well as special materials.	LRG
		LRG
Nedri Industriedraht GmbH August-Thyssen-Straße 2, 59067 Hamm, Germany	ISO 9001:2015 Location Hamm "Nedri" Iron wire in various bright and zinc plated surface finishes, free-cutting steel in various finishes, bars in straightened and cut forms, and profile wires in various finishes.	LRC
		LRO
Westfälische Drahtindustrie GmbH Mühlenstraße 15 (PC 10), 58640 Iserlohn-Kalthof, Germany	ISO 9001:2015 Location Iserlohn-Kalthof "PC 10 Cold heading and spring steel wire" Production of cold upsetting, cold forming and cold	LRO
	extrusion wires made from case-hardening steels, heat-treatable steels, AFP steels, prehardened steels, unalloyed and medium-alloyed chain steels, tool steels and rolling bearing steels / spring steels. These can be	LRC
	used for heat-treatable springs, spring steel wires for technical springs, cushion spring steel wire and profile wires for special applications.	LR
<b>Westfälische Drahtindustrie GmbH</b> Binnerheide 23 (PC 9), 58239 Schwerte, Germany	ISO 9001:2015 Location Schwerte "PC 9 Bright Steel"	LRO
	Production and distribution of bright steel, cold-drawn and/or ground free-cutting steel, engineering steel and structural steel grades along with special materials.	LRO
Westfälische Drahtindustrie GmbH Am Ristedter Weg 11 (PC 12), 28857 Syke, Germany	<b>ISO 9001:2015</b> Location Syke "PC 12 Steel-Ropes" Production and assembly of wire strands and special wire ropes of all kinds.	LRO
		LRO
	HARAGEMENT SYSTEMS	LRO
		LRC



Location	Activities	LRG
<b>Westfälische Drahtindustrie GmbH</b> Friedenstraße 21 (PC 2), 06193 Wettin-Löbejün - OT Rothenburg, Germany	<b>ISO 9001:2015</b> Location Rothenburg "PC 2 Ropes" Development, production and distribution of overhead ropes,	LRG
	steel strands and plastic coated wires.	LRC
<b>Nestfälische Drahtindustrie GmbH</b> Friedenstraße 21 (PC 14), 06193 Wettin-Löbejün - OT Rothenburg, Germany	ISO 9001:2015 Location: Rothenburg "PC 14 Welding wire" Production and distribution of welding consumables for MAG welding, submerged arc welding and gas welding.	LRC
		LRO
Westfälische Drahtindustrie GmbH Friedenstraße 21 (PC 1), 06193 Wettin-Löbejün OT Rothenburg, Germany	ISO 9001:2015 Location Rothenburg "PC 1 Iron and Steel Wire" Development, Production and sales of iron wires, steel wires (which include cushion spring, spring steel, rope/conveyor rope, profile, pre-drawing wire), cold	LRO
	heading and aluminum wires. Other wire versions include patented, bare and phosphate, Zn or ZnAI coated, copper plated, and plastic coated.	LR
Nestfälische Drahtindustrie GmbH	ISO 9001:2015	LRC
Bitscher Straße 109 (PC 13), 66482 Zweibrücken, Germany	Location Zweibrücken "PC 13 Bright Steel" Production and distribution of bright steel, cold-drawn free-cutting steel-, engineering steel - and structural steel grades as well as special steels.	LRO
Westfälische Drahtindustrie GmbH Seilerstraße 1b (PC 19), 08056 Zwickau,	ISO 9001:2015 Location Zwickau "PC 19 Steel-Ropes"	LRO
Germany	Production and assembly of wire strands and special wire ropes of all kinds.	LRO
		LRO
		LRO
	UKAS HAAAAGIMENT SYSTEMS 0001	LRO
		LRC